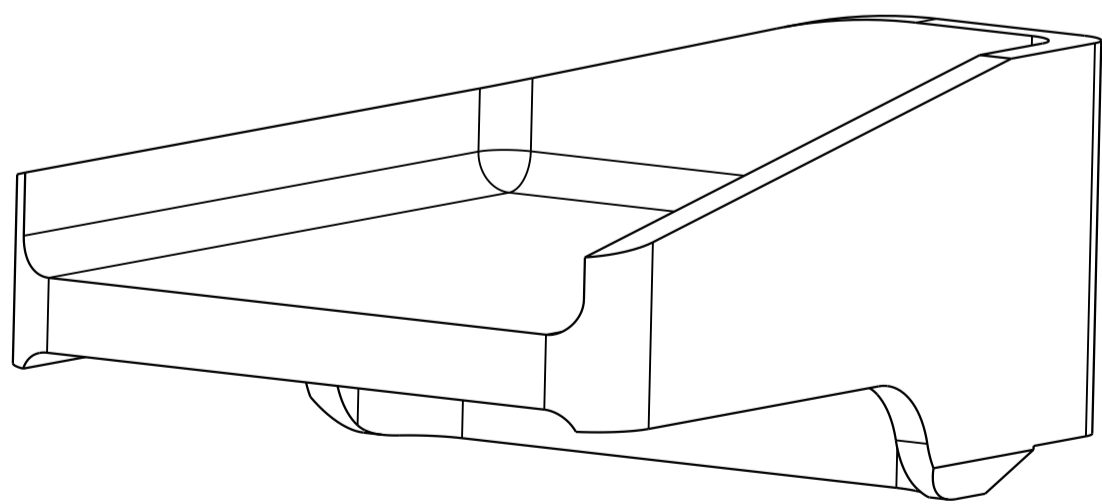
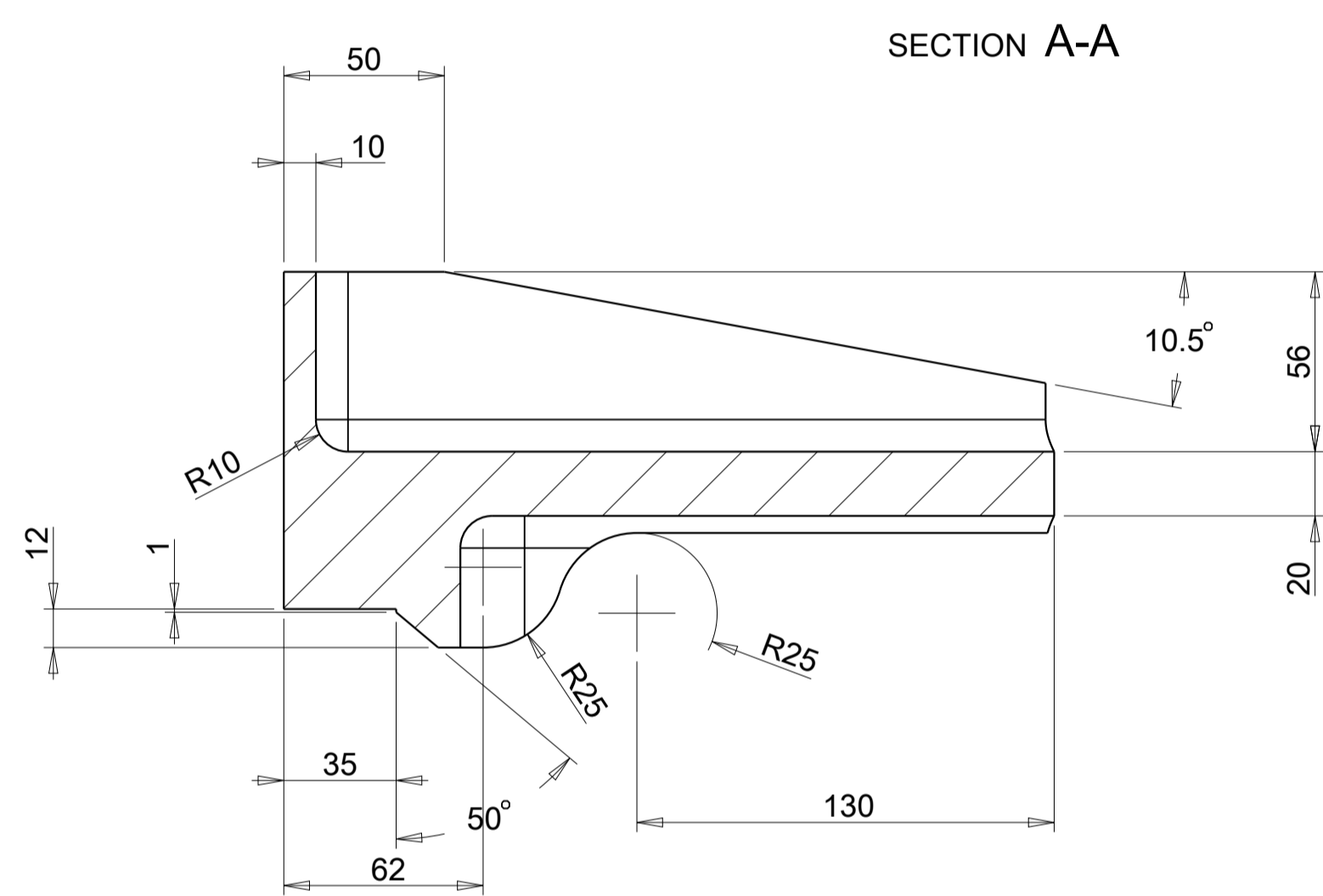
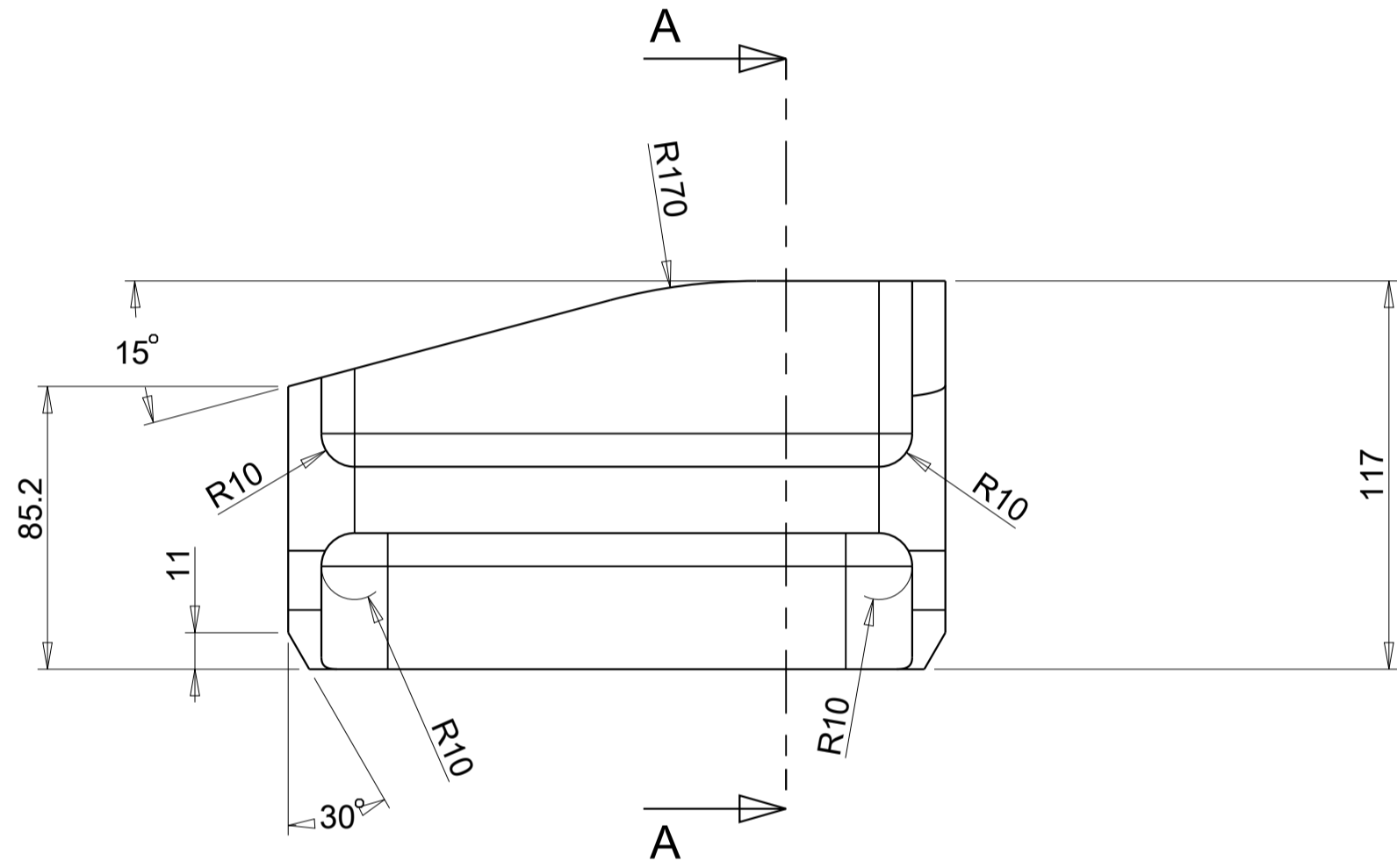
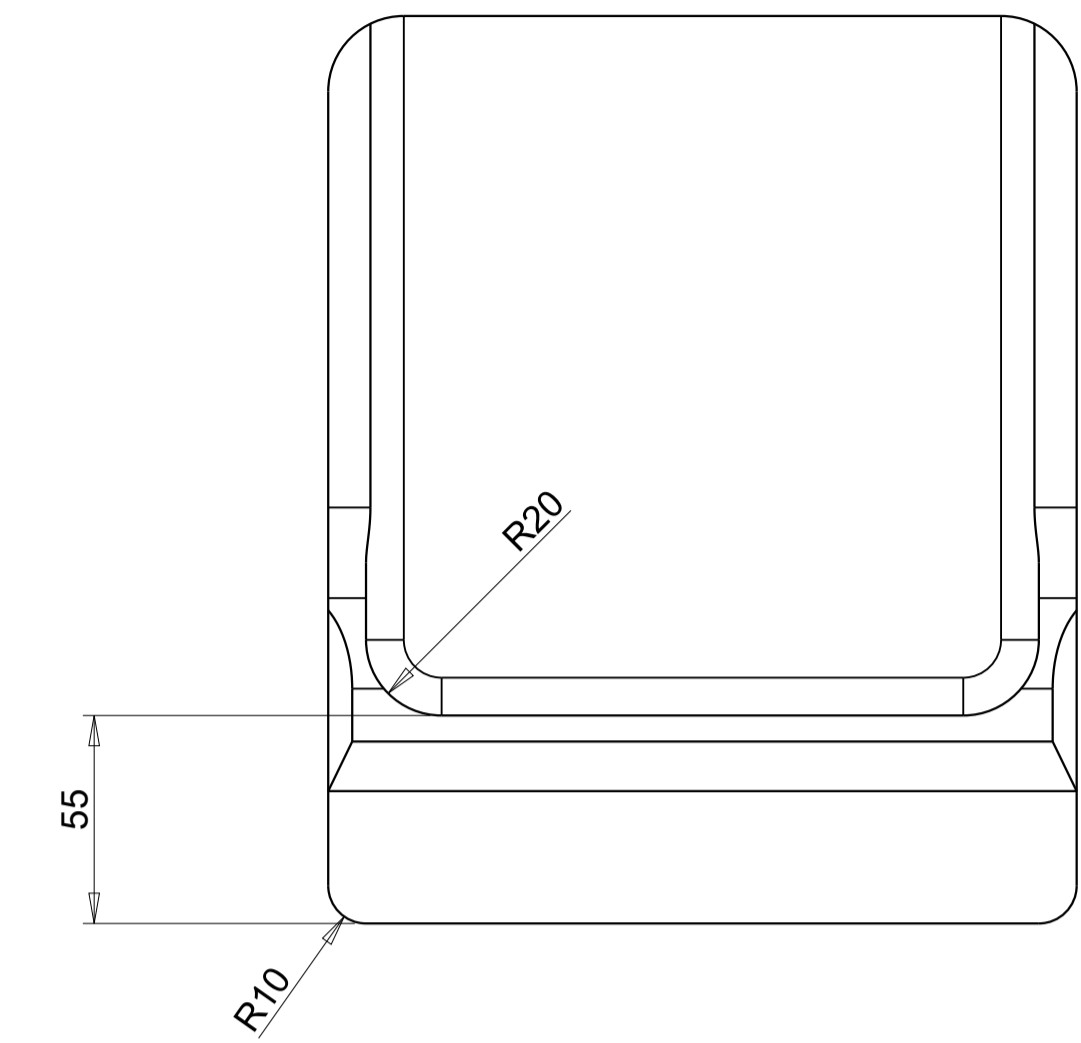
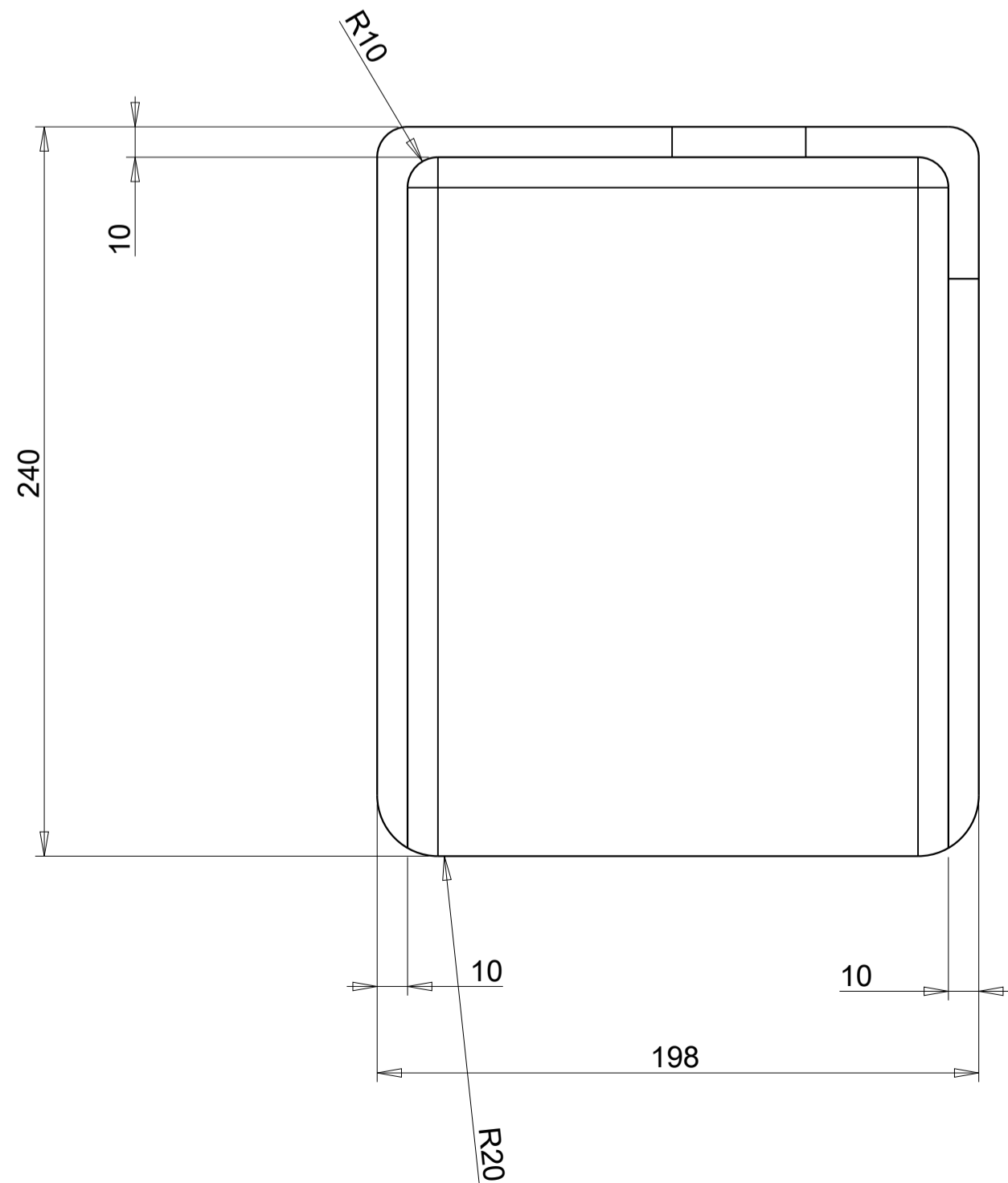


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| | | | |
|---|--|-------|-----|
| G | ISO 2768 General Tolerances - TS 12708 Steel Casting | | |
| | | | |
| | <1000 | 6,0 | 0,8 |
| | <630 | 4,0 | 0,7 |
| | <400 | 3,0 | 0,6 |
| | <250 | 3,0 | 0,4 |
| | 100 | 2,0 | 0,3 |
| | 40 | 1,5 | 0,2 |
| | L mm | Ham | L |
| | Nom. Size | Class | |
| | <4000 | 2,0 | 0,4 |
| | <2000 | 1,2 | 0,4 |
| | <1000 | 0,8 | 0,3 |
| | <400 | 0,5 | 0,3 |
| | 30-120 | 0,3 | 0,2 |
| | 2-30 | 0,2 | 0,1 |
| | L mm | m ± | K ± |
| H | ISO 13920 Welded Construction | | |
| | | | |
| | >20000 | 9,0 | 8,0 |
| | <20000 | 8,0 | 7,0 |
| | <16000 | 7,0 | 6,0 |
| | <12000 | 6,0 | 5,0 |
| | <8000 | 5,0 | 4,0 |
| | <4000 | 4,0 | 3,0 |
| | <2000 | 3,0 | 2,0 |
| | <1000 | 2,0 | 1,5 |
| | <400 | 1,0 | 1,0 |
| | 30-120 | 1,0 | 0,5 |
| | 2-30 | 1,0 | 0,5 |
| | L mm | A ± | E ± |
| | Nom. Size | Class | |



Ra12.5

NOT DEIMENSIONED RADII <0.5
NOT DIMENSIONED CHAMFER <0.5

| | | | | | | |
|-----------------------------|---|--|--|--|--|--|
| Technical Specifications | - | | | | | |
| Technical Document | - | | | | | |
| Fixture/Mould Asset ID. | - | | | | | |
| Coating/Heat Tre./Roughness | - | | | | | |
| Paint/Color | - | | | | | |
| Modf.No | | | | | | |
| Modification Description | | | | | | |
| Date | | | | | | |
| Sign | | | | | | |

| | | | | | | |
|----|--------------------------------------|---|--------------------------------------|---|-------------------|-------------------------|
| No | Para Adı Designation Name of Item | Adet Qty. | Resim No / Norm Drawing No / Norm | Malzeme Material | Ölçü Dimension | Ağırlık Weight (Kg.) |
| | ISO 1302 ISO 8015 EN 22553 | | General Tol. | ISO 2768 f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/> | | |
| | EN 15085-2 Certification Level | CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/> CL4 <input type="checkbox"/> | Weld Pro. | ISO 13920 A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/> | | |
| | Approved | P.Farina | Scale | ISO 12708 Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/> | | |
| | Checked | M.Borio | 1:2 | | | |
| | Prepared | S.Ponzo | | | | |
| | Lateral Support RH | | | TÜVASAS Turkish Wagon Industry | | |
| | Date:02/07/2018 | | | EM20.24.09.30.020 | | |
| | Sheet:1/1 | | | Size:A1 Rev:00 | | |